

Date: Tuesday, 24/06/2008 1:29:33 PM
 User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: OUTER TUBE END CAP		
Job Number	: 40039					
Estimate Number	: 13409					
P.O. Number	:			Part Number	: PB6743001199	
This Issue	: 24/06/2008		S.O. No.	: :		
Prsht Rev.	: NC			Drawing Number	: B67-43001 P.17	
First Issue	: / /		Type	: SMALL /MED FAB		
Previous Run	:			Project Number	: N/A	
Written By	:			Drawing Revision	: B1	
Checked & Approved By	: <u>MF 08-06-24</u>			Material	:	
Comment	: est rev A new issue 08.06.19 DD verified: EC			Due Date	: 01/07/2008	
					Qty:	10 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S125	6061-T6 .125 Sheet	
		Comment: Qty.: 0.0275 sf(s)/Unit Total : 0.2751 sf(s) 6061-T6 .125Sheet batch:- <u>106634</u>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> Prog Rev: <u>B1</u>	 <u>HB 8-6-25</u> → <u>08/06/25 12 tm</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	 <u>E 08-07-09</u> → <u>12</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Pat E</u>	 <u>MF + 08-07-09</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0	QC21	FINAL INSPECTION/W/O RELEASE
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08/07/08 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

Dart Aerospace Ltd

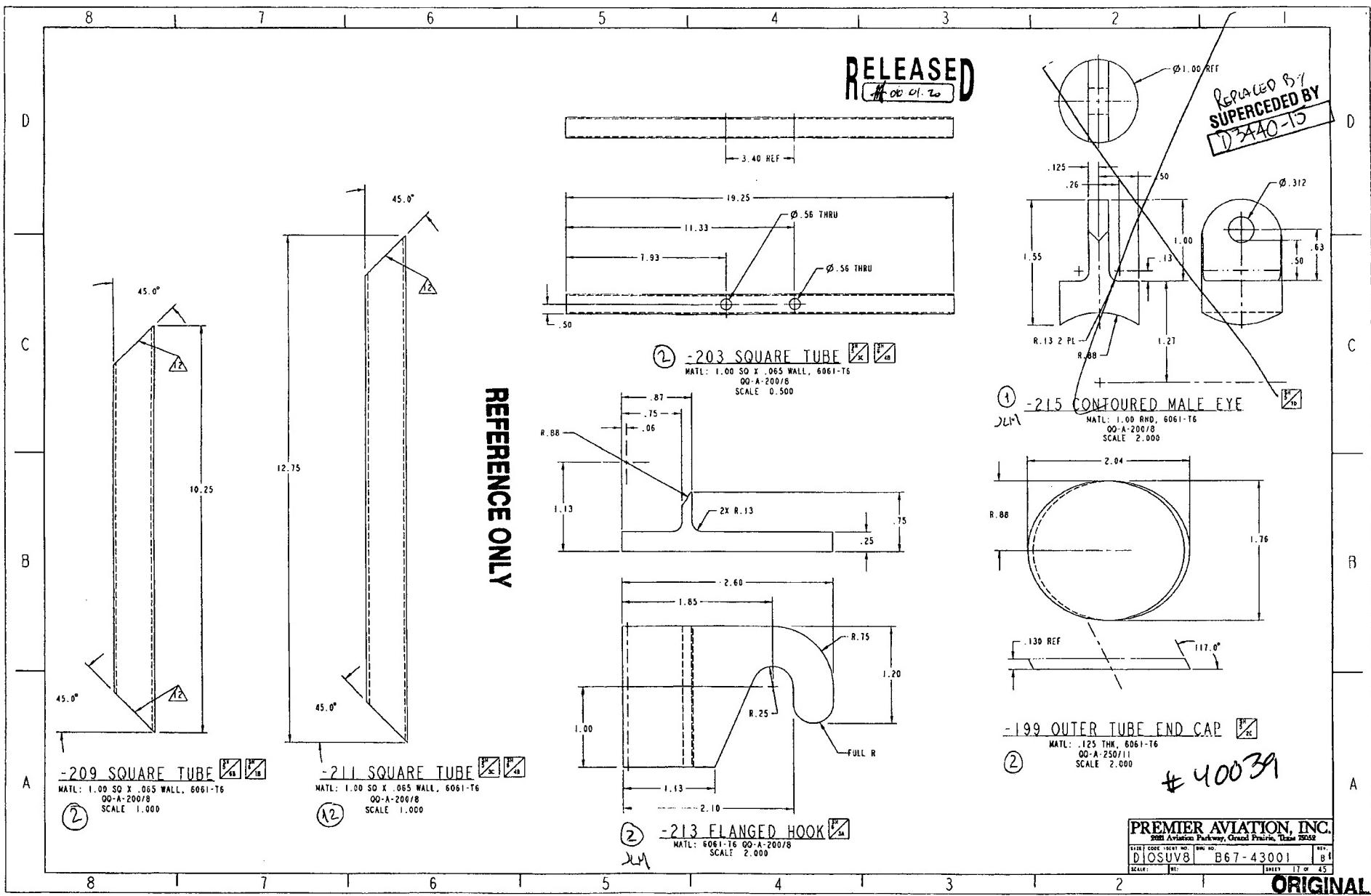
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
1000 01.20



DART AEROSPACE LTD	Work Order:	40039
Description: OUTER TUBE END CAP	Part Number:	PB6743001-199
Inspection Dwg:	Rev: B	Page 1 of 1

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FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>PB</u>	Audited by: <u>J</u>	Prototype Approval: <u>1</u>
Date: <u>8-6-25</u>	Date: <u>08/06/25</u>	Date: <u>09</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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